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30XA080-500
Air-Cooled Liquid Chillers

Controls, Start-Up, Operation, Service and Troubleshooting

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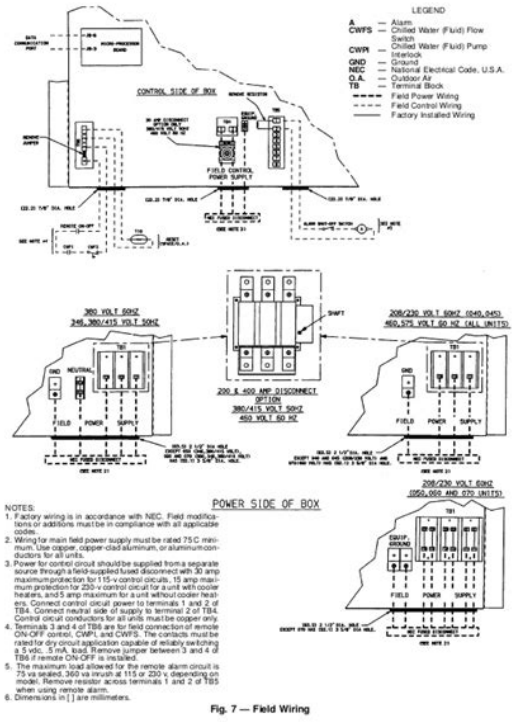

Fig. 7 — Field Wiring

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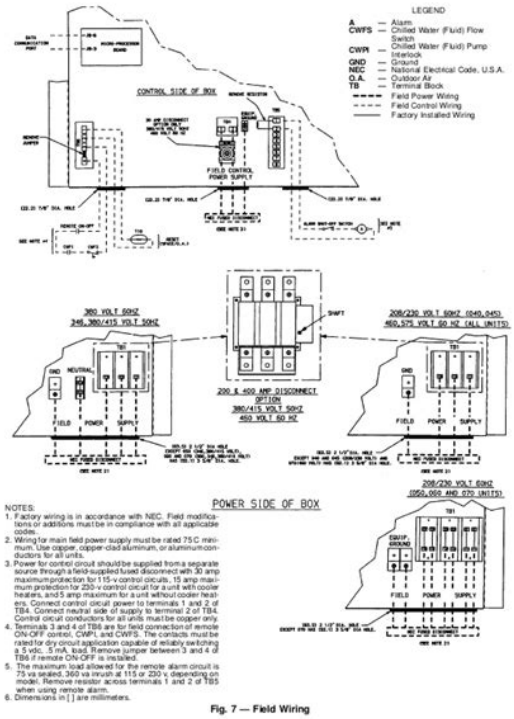

Fig. 7 — Field Wiring

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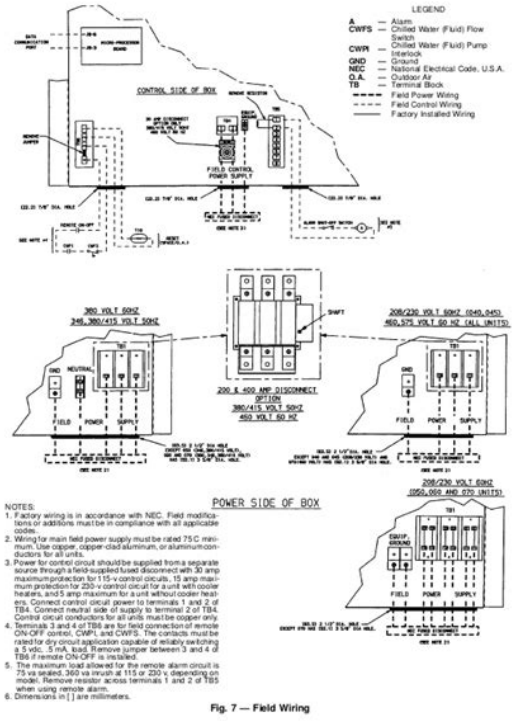

Fig. 7 — Field Wiring

Only properly qualified installation engineers and highly qualified installers and technicians, fully trained for the product, are authorised to install and startup the equipment safely. During all servicing operations all instructions and recommendations which appear in the installation and service instructions for the product, as well as on tags and labels fixed to the equipment and components and accompanying parts supplied separately, must be read, understood and followed. Apply all standard safety codes and practices. Wear safety glasses and gloves. Use the proper tools to move heavy objects. Move units carefully and set them down gently Avoid electrocution Only personnel qualified in accordance with IEC International Electrotechnical Commission recommendations may be permitted access to electrical components. It is particularly recommended that all sources of electricity to the unit be shut off before any work is begun. Shut off the main power supply at the main circuit breaker or isolator. IMPORTANT This equipment uses and emits electromagnetic signals. Tests have shown that the equipment conforms to all applicable codes with respect to electromagnetic compatibility. RISK OF ELECTROCUTION Even when the main circuit breaker or isolator is switched off, certain circuits may still be energised, since they may be connected to a separate power source. RISK OF BURNS Electrical currents cause components to get hot either temporarily or permanently. Handle power cable, electrical cables and conduits, terminal box covers and motor frames with great care. 2 GENERAL DESCRIPTION General ProDialog is a system for controlling dual or triple circuit 30XA aircooled liquid chillers or 30XW watercooled chillers. ProDialog controls compressor startup needed to maintain the desired heat exchanger entering or leaving water temperature. It controls the operation of the fans aircooled units to maintain the correct condensing pressure in each circuit.

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Safety devices are constantly monitored by ProDialog to ensure their safe operation. ProDialog also gives access to a Quick Test program covering all inputs and outputs. All ProDialog controls can work in accordance with three independent modes Local mode the machine is controlled by commands from the user interface. Remote mode the machine is controlled by voltfree contacts. CCN mode the machine is controlled by commands from the Carrier Comfort Network CCN. In this case, a data communication cable is used to connect the unit to the CCN communication bus. A light emitting diode LED lights on each board when it is operating properly. The red LED flashing for a 2 second period on the NRCPBASE board indicates correct operation. A different rate indicates a board or a software failure. The green LED flashes continuously on all boards to show that the board is communicating correctly over its internal bus. If the LED is not flashing, this indicates a LEN bus wiring problem. The orange LED of the master board flashes during any communication via the CCN bus. When the unit is energised, all boards must flash in a synchronised way. If a board does not flash at the same time as the others, verify its connection at the LEN bus The sensors 7 Legend 1 CCN connector 2 Red LED, status of the board 3 Green LED, communication bus LEN 4 Orange LED, communication bus CCN 5 PD5 basic board 6 Remote customer control connection contacts 7 Master board customer connection relay outputs 6 Pressure sensors Two types of electronic sensors are used to measure the following pressures in each circuit Discharge gas pressure high pressure type Suction pressure low pressure type Oil pressure high pressure type Economizer pressure high pressure type The control system consists of a PD5BASE board, TCPM boards for compressor control, PDAUX boards for fan control or a threeway valve for watercooled units, and an NRCP2BASE board for units equipped with energy management option or heat reclaim option.

All boards communicate via an internal LEN bus. The PD5BASE boards continuously manage the information received from the various pressure and temperature probes, and incorporates the program that controls the unit. The user interface is a touch screen. It is connected to the main basic board and gives access to a full array of control parameters Electrical supply to boards All boards are supplied from a common 24 V a.c. supply referred to earth. CAUTION Maintain the correct polarity when connecting the power supply to the boards, otherwise the boards may be damaged. In the event of a power supply interrupt, the unit restarts automatically without the need for an external command. However, any faults active when the supply is interrupted are saved and may in certain cases prevent a circuit or unit from restarting. These electronic sensors deliver 0 to 5 V d.c.

The economizer and oil pressure sensors are connected to the TCPM board and, like the others, are measured by the basic board or the auxiliary board for circuit C. Discharge pressure sensors These are on the high pressure side of each circuit. They are used to control head pressure or high pressure load shedding. Oil pressure sensors These sensors are located at the oil pressure port of each compressor. Suction pressure sensors They measure the lowpressure side of each circuit. Economizer pressure sensors These sensors measure the intermediate pressure between high and low pressure. They are used to control the economizer performance. Heat reclaim condenser outlet pressure sensors These optional sensors for aircooled units with heat reclaim option permit control of the load in the heat reclaim mode. 4 5 Thermistors These all have similar characteristics. Evaporator entering and leaving water temperature sensor The evaporator entering and leaving water temperature sensors are installed in the entering and leaving side water box.

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Discharge gas sensor This sensor is used to control the discharge gas temperature, and permits control of the discharge superheat temperature. It is located in the discharge line of each compressor. Suction gas sensor This sensor is used to control the suction gas temperature. It is located in the suction line of each compressor. Motor sensor This is used to control the motor temperature of each compressor. Temperature setpoint reset sensor This is an optional 420 ma sensor energy management option which can be installed remotely from the unit. It is used to reset the setpoint on the unit. Outdoor temperature sensor Mounted on the control box of aircooled units only. It is used for startup, setpoint temperature reset and frost protection control. Condenser pump In watercooled units the controller can regulate a condenser pump. Electronic expansion valve EXV The EXV is used to adjust the refrigerant flow to changes in the operating conditions of the machine. To adjust the refrigerant flow, a piston moves constantly up or down to vary the crosssection of the refrigerant path. This piston is driven by an electronically controlled linear stepper motor. The high degree of accuracy with which the piston is positioned ensures that the flow of refrigerant is precisely controlled. The water flow switch configuration This permits automatic control of the minimum water flow setpoint of the water flow switch. The oil heater Aircooled units have one oil heater for each circuit. They are only controlled if the compressor is not operating and in accordance with the outside temperature. Evaporator heater In aircooled units this optional control protects the evaporator and the pipe heater for units without pump against freezing if the unit is off. An optional board is required Connections at the user s terminal block General description The contacts below are available at the user s terminal block on the PD5BASE board see figure of the control board.

Some of them can only be used if the unit operates in remote operating type Remote mode. If the configuration is not correct, an alarm is generated. Depends on the outside temperature. It is only taken into consideration, if the unit is in the remote operating mode Remote mode. This contact is only present, if the energy management option is used. Free cooling option this contact is used to block the operation of the free cooling option. The setpoints can be modified in the setpoint table. Cooling Heating CSP 1 CSP2 HSP1 HSP2 Contact 2 Open Closed Open Closed Voltfree demand limit contact with energy management option For units with the energy management option the demand limit contact 3bis is located on the NRCP2BASE board and contact 3 is on the PD5BASE board. Demand limit is now multiplexed Voltfree demand limit contact without energy management option For units without energy management option, contact 3 is located on the PD5BASE board. The menu or action selection is made by pressing directly on the screen. This allows display and modification of certain operating parameters. It is recommended to use a pen for the navigation via the touch screen. It prevents screen maintenance and allows more precision during the selections. NOTE All images shown for the interface in this document are for illustration purposes. They show English

texts that can be translated into local languages. Each screen contains up to nine parameters. These parameters are selected from the unit points and permit display of the name, value and description of the point. By default five screens are set up at the factory to permit quick access to the unit parameters such as entering water temperature, leaving water temperature, current unit capacity, active setpoint, outside air temperature, discharge and suction pressure etc. Fig. 1 Example of the first default Group display see note in section 4.

1 Adding a point to the Group Display In the main menu select one of the buttons Status, Setpoint, Schedule or Maint. Then select the table that contains the point to add. Select the point to launch the dialogue box. In this box press the add button Use the navigation buttons to select the Group Display and then choose the position. To add the point and return to the Group Display press the validation button Fig. 3 Addition of a point in a Group Display see note in section 4.1 At startup or after a long inactive period the interface goes to the first Group Display screen. The navigation between the screens is via the buttons at the bottom of the screen Personalisation The user can personalise these screens by adding or removing points. If a point is pressed, a dialogue box appears that contains the buttons to remove or force the point. Remove a point from the Group Display In the dialogue box for the point press the button Description of the main menu The button gives access to the main menu. Fig. 4 Main menu Fig. 2 Dialogue box for a Group Display point see note in section 4.1 9 10 Description of the table submenus The following buttons allow access to the status, service, setpoint, maintenance and configuration tables. Simply select the table you want to display Status submenu GENUNIT This table contains the general unit operating parameters, such as the operating status, the current alarms, the unit capacity or the setpoint. STATEGEN This table contains the general unit status parameters, for example the water entering and leaving temperatures, the pump status and the alert or alarm output status. RECLAIM This table contains the heat reclaim option parameters, for example the heat reclaim condenser water entering and leaving temperatures. MODES This table permits the display of the operating modes that are activated. STRTHOUR This table permits the display of the number of operating hours and the number startups for the compressors and pumps.

FANHOURS This table permits the display of the number of operating hours for the fans. FREECOOL This table contains the parameters for the free cooling option, for example the estimated cooling capacity. FACTORY This table contains the main unit configuration, such as the size and the options. This configuration is entered at the factory. FACTORY2 This table contains the detailed unit configuration. This configuration is automatically generated in accordance with the values in the table FACTORY. SERVICE1 This table contains the main unit operating parameters, for example the medium used or the superheat or approach setpoints. UPDTHOUR This table permits updating of the operating hours in the table STRTHOURS when the software application of the main board is reloaded. UPDHRFAN This table permits updating of the operating hours in the table FANHOURS when the software application of the main board is reloaded. MAINTCFG This table permits updating of the values in the preventive maintenance table SERMAINT Submenu Maint The tables in this submenu are for the Carrier service technicians. LOADFACT This table permits the display of the parameters associated with the unit capacity control, for example the current values for 30% and 100%. FANCTRL This table permits the display of the of the parameters associated with fan control, such as the saturated condensing temperature control point. DEFROSTM This table permits the display of the parameters associated with the defrost function. PRLIMIT This table allows the user to find out the compressor operating limits, in heating mode only. SERMAINT This table permits the display of the time remaining before the next preventive maintenance operations. OCCDEFCM This table and the associated subtables permit the display of the unit occupation periods Submenu Config. The tables in this submenu are for the Carrier service technicians. DISPCONF This table allows the selection of the language and the unit type for the remote interface.

USER This table allows control of the different user parameters such as the compressor loading type or the validation of the pumps. Direct modification of these tables without going through the procedure described section is not recommended. OCCDEFCS This table and the associated subtables permit the configuration of the time schedules, but it is recommended to use the schedule menu section 4.4.2. HOLIDAY This table permits the configuration of the holiday periods. ALARMDEF This table permits the configuration of the network POC alarms Schedule The following button allows the display of the time schedule tables. OCC1PO1S This time schedule table permits the configuration of the unit operating and shutdown time schedules. Updating is required each time the control software has been loaded. Calibrates the touch screen. To carry out the calibration, press the circle at the top left, then the circle at the bottom right. Thise function is protected by the service password. Configures the customer and service passwords. All passwords are made up of four digits. Displays the CtrlID table that contains information such as the software version, the operating mode and the interface mode. After that simply enter the 4digit password. The button then changes to Logout. Two access levels are possible, the limited mode and the total mode. Fig. 5 Interface configuration menu see note in section 4.1 The following button allows disconnection and return to the read only mode. If the interface is not used for 15 minutes, it is automatically disconnected Table description Reading a point The buttons described in section permit access to the service status, setpoint etc. tables. Once a submenu has been selected, the list of tables is displayed see note in section 4.1 Set the parameter for the time and date format and the unit type to be used. Select the language and type font to be used. Adjust the contrast of the LCD screen.

To increase the contrast, press button To reduce the contrast, press button 11 12 The selection of the required table permits the display of all points present in this table see note in section 4.1 The following button permits access to the modification dialogue box see note in section 4.1 The buttons and permit the display of the previous or next points Modification of a point Writing a point The Setpoint, Service and Configuration tables are accessible in write mode. Example Setpoint table see note in section 4.1 To validate the selection use the button IMPORTANT The new value of point csp 2 is only transmitted to the control after quitting the Setpoint table. After one of the following quit buttons is pressed the following dialogue box is displayed see note in section 4.1 ATTENTION The new value of point csp2 and any other point modified in this table is transmitted to the control after this window has been validated. When Cooling setpoint 2 is selected in English see note in section 4.1, the following dialogue box appears Forcing a point This concerns the Status and Maintenance tables. The letters MTW. SS represent the days of the week and the H the holidays; the tick indicated under the days shows that they are selected. The time schedules on the right of the screen define the selected time schedule range Modification When a line has been selected, after the password has been entered, the following screen appears see note in section 4.1 The following button permits access to the Forcing dialogue box see note in section 4.1 The days in the time schedule program are indicated at the top of the screen and selectable by clicking the square below. The time schedules can be modified with the arrow buttons. The arrow buttons on the left permit changing the hours, those on the right permit changing the minutes.

To validate the program press the button To validate the selection use the button In this case the new point value is directly transmitted to the control Time schedule table Description The time schedule tables are accessible from the main menu. Two tables are available see section 4.4.2. After one of these two tables has been selected, the following screen appears see note in section 4.1 ATTENTION As for the write mode of the points, the modifications in the time schedule program are only applied after quitting the table and validating a confirmation screen see section Reinitialisation of the display To reinitialise the display with the factory parameters leave the finger pressed on the screen when it is switched on. When the screens goes white, remove the finger from the screen. The window below appears. Fig. 6 Unit startup screen see note in section 4.1 The unit startup screen Fig. 6 allows the selection of the operation type. Local on Local schedule CCN mode Remote mode

Master mode Local start The unit is in the local control mode and allowed to start. Clockcontrolled local operation the unit is in local control mode. If the period is occupied, it is allowed to start. If the unit run time schedule is in unoccupied mode, it is kept shut down until the next occupied period. CCN The unit is controlled by CCN commands. Remote the unit is controlled by external contacts. Variable forced to disable the unit is halted. Master control type. The master control type determines whether the unit is to be controlled locally, remotely or through CCN this parameter is a Service configuration. CCN emergency shutdown if this CCN command is activated, it shuts the unit down whatever the active operating type. General alarm the unit is totally stopped due to failure. If there is an alarm or a demand to stop it forces the compressors to the minimum capacity and waits for the slide valve to position itself correctly.

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